Precautions for Safe Use

Make sure to follow the instructions below to ensure safety.

- 1. Do not use or keep this product in the following environments.
 - Outdoors, or places subject to direct sunlight or wearing weather.
 - Places where dust, iron powder, or corrosive gases (in particular, sulfuric or ammonia gas) exist.
 - · Places subject to static electricity or inductive noise.
 - Places where water or oil come in contact with the product.
- 2. Make sure to install this product in the correct direction.
- **3.** There is a remote risk of electric shock. Do not touch terminals while electricity is being supplied.
- 4. Make sure to thoroughly understand all instructions in the Instructions Manual before handling this product.
- 5. Make sure to confirm terminal makings and polarity for correct wiring.
- Tighten terminal screws firmly using the following torque. Recommended tightening torque: 0.49 N·m Maximum tightening torque: 0.54 N·m max.
- 7. Operating ambient temperature and humidity for this product must be within the indicated rating when using this product.
- 8. There is a remote risk of explosion. Do not use this product where flammable or explosive gas exists.
- 9. Make sure that no weight rests on the product after installation.
- 10.To enable an operator to turn off this product easily, install switches or circuit breakers that conform to relevant requirements of IEC60947-1 and IEC60947-3, and label them appropriately.

Precautions for Correct Use

For Proper Use

- Do not use the product in the following locations.
 Places subject to radiant heat from heat generating devices.
 - Places subject to vibrations or physical shocks.
- 2. Make sure to use setting values appropriate for the controlled object. Failure to do so can cause unintended operation, and may result in accident or corruption of the product.
- 3. Do not use thinner or similar solvent for cleaning. Use commercial alcohol.
- 4. When discarding, properly dispose of the product as industrial waste.
- 5. Only use this product within a board whose structure allows no possibility for fire to escape.

About Installation

- 1. When wiring, use only recommended crimp terminals.
- Do not block areas around the product for proper dissipation of heat. (If you do not secure space for heat dissipation, life cycle of the product will be compromised.)
- 3. To avoid electrical shocks, make sure that power is not supplied to the product while wiring.
- **4.** To avoid electrical shocks, make sure that power is not supplied to the product when performing DIP switch settings.

Noise Countermeasures

- 1. Do not install the product near devices generating strong high frequency waves or surges.
- 2. When using a noise filter, check the voltage and current and install it as close to the product as possible.
- In order to prevent inductive noise, wire the lines connected to the product separately from power lines carrying high voltages or currents. Do not wire in parallel with or on the same cable as power lines.
 Other measures for reducing poise include running lines along

Other measures for reducing noise include running lines along separate ducts and using shield lines.

To avoid faulty operations, malfunctions, or failure, observe the following operating instructions.

- 1. When turning on the power, make sure to realize rated voltage within 1 second from the time of first supply of electricity.
- 2. Make sure to use power supply for operations, inputs, and transformer with the appropriate capacity and rated burden.
- **3.** Maintenance and handling of this product may only be performed by qualified personnel.
- 4. Distortion ratio of input wave forms must be 30% or less. Use of this product with circuits that have large distortion in wave forms may result in unwanted operations.
- Error will be large if the K8AB-AS, K8AB-VS or K8AB-VW is used for thyristor or inverter control. The K8AB-PH, K8AB-PM, K8AB-PA, and K8AB-PW cannot be used for thyristor or inverter control.
- 6. When setting the adjustment knobs, adjust them from the minimum value to the maximum value.
- 7. The K8AB-PM and K8AB-PA detect phase loss when the motor power supply is turned ON. Phase loss cannot be detected during motor operation.
- 8. Phase loss can be detected only from the input contact to the power supply side by the K8AB-PH, K8AB-PM, and K8AB-PA. Phase loss cannot be detected from the input contact to the load side.